Work	Order	ID	59248
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Friday, May 28, 2010 8:15:43 AM



Page 1

Item ID:

D412-742-018

Accept



Setup Start



Revision ID:

Start Date:

Cable Guard Item Name:

Required Date: 5/31/2010

5/28/2010

Start Qty: 5.00

Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ________

Date: 10-5-28 Tooling:

Date:

Run

Start

QC: ____

Date: _____ SPC (Y/N):

Date:

Stop

Stop

Sequence ID/ **Work Center ID** Operation Description

Set Up/ **Run Hours**

Tool ID

Tool # Plan Code Accept Qty

Reject Reject Qty Number

Insp. Stamp

Draw Nbr

Revision Nbr

DSI9330 Rev D

100

Document Control

DOCUMENT CONTROL

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-742-018

CHG002

8 colobloy

x BG 10/05/28

110

Pick Kit

0.00 =7 m/h 10/06/03 -(



Packaging

Packaging

120

0.00

8 volocly

Quality Control

Memo

Memo

QC4-100% Inspect kits for completeness

Dart Aerospace

W/O:			W	ORK ORDER CHA	ANGES					, ^
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									1 Tod Wgi	
Part No	•	PAR #:	Fault Cat	egory:	NC	R: Yes	No DQ	A:	Date: _]
		solution:								
NCR:			WORK ORI	DER NON-CONFO	RMANCE	(NCR)			
DATE	STEP	Description of NC	Section B	Veriticat			n Approval	Approval		
- DAIL	JOIL!	Section A	Initial Chief Eng	Action Descrip Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
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Work Order ID 59248

Friday, May 28, 2010 8:15:43 AM



Page 2

Item ID:

D412-742-018

Accept

Setup Start



Revision ID:

Cable Guard Item Name:

Required Date: 5/31/2010

Start Date: 5/28/2010

Start Oty: 5.00

Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

App	orovals:	

Process Plan: QC:

Date:

Tooling:

Date:

Run

Start

Stop

Stop



Sequence ID/

Operation **Work Center ID** Description

Set Up/

SPC (Y/N):

Run Hours

Tool ID

Date:

Tool # Plan Code

Accept Qty

Reject Qty_

Reject Insp. Number Stamp

130

Packaging

Packaging

Packaging

0.00

0.00

Identify and pack for shipping as per PPP D412-742-

Date: _____

018□Location: □PPP Rev:

140

QC Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

10/06/07 954 MC 10-6-7

Dart Aerospace Ltd

W/O:			W	ORK ORDER C	HANGES					
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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		1			·					
Part No	:	NC	R: Yes	No DQ	A:	_ Date: _				
		solution:								
NCR:			WORK OR	DER NON-CONF	ORMANCI	(NCR	3)			
DATE	STEP	Description of NC	Initial	Corrective Action Section B				cation Approval	Approval	Approval
		Section A	Chief Eng	Action Desci Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
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										;
					•					

Picklist Print												Page 1
Friday, May 28, 201			1 18 61 6	I EILIZ IEILE ILEH ALE	181 (81) (88)							12
Work Order ID: 59 Parent Item: D4 Parent Item Name: Comments:	H12-742-018 Cable Guard IPP Rev:A New Is	Rev B 06-08-03	M JLM						tart Date: 5/28/2010 Start Qty: 5.00		ed Date: 5/3 red Qty: 5.0	
Component Item ID/ AN3C10A Bolt	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route 120	Unit of Each	Qty on 54.0000	Qty per Kit Total	Qty	Date	Status
- AN3C5A		Purchased	No	<u>Locatio</u> ST351	105940 112489	<u>Loc</u> 120	Oty 54 34 20 Each	<u>Loc Code</u> 423.0000	10	<u> </u>	h	06/03
Bolt				<u>Locatio</u> ST350	114330	<u>Loc</u>	Oty 325 125	Loc Code				
AN3C7A AN3C7A BOLT		Purchased	No	ST351	114523 113121 114108 114181	120	200 98 10 45 43 Each	253.0000		_ _ & //	1-k	10/06/03
AN960C10L	NAS1149C0332 R		No	<u>Locatio</u> ST351	n 113149 114382	<u>Loc</u>	Oty 253 161 92 Each	Loc Code 0.0000	10 50 50	× M	rl	10/06/03
washer	I	M 1143	341						<u> </u>	<u>(</u>	n- A	06/03

Dart Aerospace Ltd

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W/O:			WORK ORDER CHANGES							
DATE	STEP	PRO	OCEDURE CHAI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								į		
										
							!			
Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date:		
					QA: N/C Closed: Date					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	₹)				
DATE	STEP	Description of NC	Corrective Action Section		Verific	Verification Approval Ap				
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	& Sect	Section C		QC Inspector	
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		;								

Picklist Print

Friday, May 28, 2010 8:15:42 AM

Work Order ID: 59248

D412-742-018

Parent Item Name:

Cable Guard

Comments:

Parent Item:

IPP Rev:A New Issue 06-05-05 JLM IPP rev:B As per Rev B 06-08-03 JLM

IPP revC

per ecn 844

06.09.12 EC



Start Date: 5/28/2010

Required Date: 5/31/2010

Page 2

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit Total	Qty	Date Status
D3499-042		Manufactured	No			120	Each	0.0000	1 5	- 0	
							R44	634		5x	m-f
Cable Guard Assembly							$O \cdot I$	0 0 1	 		1.1.11-
NAS1515H3L		Purchased	No			120	Each	488.0000	10 50		10/06/0
WASHER											

SHER				
	Location		Loc Qty	Loc Code
	FG		40	
	102472		40	
	ST277	/	448	

448 148 300

W/0:50	248	WORK ORDER CHANGES		-			<u> </u>
DATE	STEP	PERM. Jany PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
انكاملام	华(00	NAS 1515 H3L has been Replaced with D3672-1. Substy Revow NAS 1575 H3C + Replac with D3672-1 B+ 5167.4 *10 pertis	ml	10/06/03			Sul. 6/24
		uposte who & Bom. ADD upy of new Bom so ref.	1	0,06.07			51.6/04

Part No: 12-742-018 PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	OTES	Description of NC Section A		Verification	Annual	Annual				
	SIEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
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5.3 D412-742-018 Cable Guard Parts List

		1					
Item	Qty -018	Part Number	Description				
•	Х	D412-742-018	CABLE GUARD KIT				
		1 4					
101	,1	D3499-042 /	CABLE GUARD ASSEMBLY				
102	1	*D3499-2	*MOUNTING PLATE				
103	1	*D3499-3	*PLASTIC GUARD				
104	2	*D3499-5	*PLACARD				
105	2	*AN3C5A	*BOLT				
106	3	*AN3C6A	*BOLT				
107	10	*AN960C10L	*WASHER				
108	5	*MS21043-3	*NUT				
109	5	*D3672=1	*WASHER (REPLACES NAS1515H3L)				
120	, 5	AN3C5A	BOLT				
. 121	3	AN3C7A / /	BOLT				
122	2	AN3C10A - ,	BOLT				
123	10	D3672-1	WASHER (REPLACES NAS1515H3L)				
124	10	AN960C10L /	WASHER				

*DENOTES PART IS INCLUDED WITH D3499-042 ASSEMBLY ABOVE

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W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		·										
Part No:		PAR #:	PAR #: Fault Category: [NCR: Yes No DQA: Date:						
	R	esolution:							Date:			
NCR:	WORK ORDER NON-CONFORMANCE (NCR)											
DATE	STEP	Description of NC Section A	Corrective Action Section Initial Action Description			Sign & Section C			Approval	Approval		
			Chief Eng	Chief Eng		Date	Section C		Chief Eng	QC Inspector		
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